

N109 W13300 ELLSWORTH DRIVE GERMANTOWN, WI 53022

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TWINPAK MIXING INSTRUCTIONS

Rod & Clip Twinpak

- 1) Carefully remove outer poly or foil bag without puncturing the inner Twinpak.
- 2) Separate the plastic rod from plastic clip by pulling firmly on both ends of the Twinpak. Discard the plastic rod and plastic clip.
- 3) Run the Twinpak sleeve back and forth from end to end over the edge of a bench approximately 40-50 times or 20-25 back and forth cycles.
- 4) If you see striations, non-uniform color, or if your resins do not have contrasting colors, mix an additional 10-15 cycles.
- 5) Cut off a corner of the Twinpak sleeve and squeeze out the mixed contents. The Twinpak sleeve with mixed residue in most cases can be discarded as non-hazardous waste.

Burstable Twinpak

- 1) Carefully remove outer poly or foil bag without puncturing the inner Twinpak.
- 2) Roll up one end of the Twinpak sleeve and press down to burst seal between A and B.
- 3) Run the Twinpak sleeve back and forth from end to end over the edge of a bench approximately 40-50 times or 20-25 back and forth cycles.
- 4) If you see striations, non-uniform color, or if your resins do not have contrasting colors, mix an additional 10-15 cycles.
- 5) Cut off a corner of the Twinpak sleeve and squeeze out the mixed contents. The Twinpak sleeve with mixed residue in most cases can be discarded as non-hazardous waste.

Note: Read MSDS prior to mixing or dispensing and use appropriate personal protective equipment i.e. safety glasses and rubber gloves.